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Firstly, there needs to be an input of a designed file such as STL, that encodes the design of the object being printed. Secondly, the material used for printing will be selected. Lastly, the setting for the 3D printer has to be set to accommodate the design of the object.

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In the 3D menu, click on 3D Print Settings. The Properties tab will show on the right. From there, select "Local" from the "Print to" menu, and change the "Printers" to "STL File". Next, set the print-

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3d print your design. Insert the SD card to your printer. Turn on the printer and adjust the setting of your machine. Once the set up is done, the 3D printer will start printing your 3D model. If you wish to learn more, you can find more 3D printer videos online. How to Print a 3D Printer?

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Most manufacturing today is done by "subtractive techniques", where a piece of metal or other materials are shaped by milling or carving into the parts required to make a gun. 3D printing is considered an "additive technique" because the object is built up into its complete form in a series of layers. 3D printing is similar to taking boards and gluing them together to make a form as opposed to cutting the form out of a block of wood that is already at the proper size.

SLS is one of the most commonly used 3D printing technologies. During the SLS printing process, tiny particles of ceramic, glass or plastic are fused together by a high-power laser. The heat from the laser fuses together these particles to form 3D objects.

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In this type of 3D printing, the material, usually ABS or PLA plastic, is melted down by the printer head and extruded onto the printer bed, similar to how ink is deposited onto a page on a paper printer. The extruder head of the printer lays down material layer

by layer to build up a 3D model, and each layer fuses to the previous one as it cools.

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