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Besides the flow curve and plastic anisotropy, the formability of a material includes the capability to undergo plastic deformation to a given shape without defects. The defects have to be...

A large chapter is devoted to formability testing both for bulk metal and sheet metal forming. For the first time testing methods for plastic anisotropy of round bars and tubes are included. A profound survey is given of literature about yield criteria for anisotropic materials up to most recent developments and the calculation of forming limits of anisotropic sheet me- tal.

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Formability is the ability of a given metal workpiece to undergo plastic deformation without being damaged. The plastic deformation capacity of metallic materials, however, is limited to a certain extent, at which point, the material could experience tearing or fracture. Processes affected by the formability of a material include: rolling, extrusion, forging, rollforming, stamping, and hydroforming.

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Metal forming involves changing the shape of the material by permanent plastic deformation. After converting non-porous metal into product form by metal forming processes, the mass as well as the volume remains unchanged. However, in the case of metal forming of porous metal, volume does not remain unchanged.

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In general, in the metal plastic deformation process, the formability of a material is referred to as a level (amount of deformation) at which a material can be deformed before fracture occurs [29]. And the formability of the material was called in relation to the plastic working method.

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