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USNJA6 - BRENDEN CARDENAS

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Guide to Internal Audits is designed to be a helpful and easy-to-access resource that IA professionals can refer to regularly in their jobs. The publication offers detailed insights into everything from building an IA function to managing and improving the function as the organization evolves.

[IATF 16949: 2016: Audit Guide and Checklist \(Paperback\)](#)

As one of the key functions within the QMS, the internal audit can identify gaps in performance or processes. It can also identify non-compliance with legislation and the standard itself. Given this, the effectiveness of the internal audit often depends on the expertise, knowledge, and eye for detail of the person appointed to conduct the audit. Since placing this importance on one person's expertise is quite a serious decision, what attributes should the IATF 16949 internal auditor possess?

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Crucial to the success of the internal audit process is developing an internal audit program, or audit schedule, and sharing it with the process owners. The IATF 16949 standard requires all QMS processes to be subject to audit during a three-year period, and knowing when each process is scheduled for audit allows everyone to be prepared.

Optimize your auditing skills in line with IATF 16949: 2016 and boost your internal audit capabilities. The course objective is to enable the delegates understands the key concept in Quality management System (Automotive sector) auditing and to enhance the auditing skills to become certified internal auditor.

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The four phases of an internal audit are discussed: planning, preparation, performing the audit and reporting and verification. The foundation of IATF 16949 is that quality management systems should be built around the fundamental processes of the organization.

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Auditing for IATF 16949. The auditing process is the last and final step of the transition process, and it can be a nerve-wracking process. Under the IATF 16949 requirements, some changes have been made to the auditing process, specifically with regard to auditor certifications. Most of these changes will not have an effect on automotive businesses.

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