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A NEW YORK TIMES BESTSELLER New York Times 100 Notable Books of 2019 New York Public Library Best Books of 2019 Kirkus Reviews Best Health and Science Books of 2019 Science Friday Best Books of 2019 New postscript by the author From an award-winning journalist, an explosive narrative investigation of the generic drug boom that reveals fraud and life-threatening dangers on a global scale—The Jungle for pharmaceuticals Many have hailed the widespread use of generic drugs as one of the most important public-health developments of the twenty-first century. Today, almost 90 percent of our pharmaceutical market is comprised of generics, the majority of which are manufactured overseas. We have been reassured by our doctors, our pharmacists and our regulators that generic drugs are identical to their brand-name counterparts, just less expensive. But is this really true? Katherine Eban’s *Bottle of Lies* exposes the deceit behind generic-drug manufacturing—and the attendant risks for global health. Drawing on exclusive accounts from whistleblowers and regulators, as well as thousands of pages of confidential FDA documents, Eban reveals an industry where fraud is rampant, companies routinely falsify data, and executives circumvent almost every principle of safe manufacturing to minimize cost and maximize profit, confident in their ability to fool inspectors. Meanwhile, patients unwittingly consume medicine with unpredictable and dangerous effects. The story of generic drugs is truly global. It connects middle America to China, India, sub-Saharan Africa and Brazil, and represents the ultimate litmus test of globalization: what are the risks of moving drug manufacturing offshore, and are they worth the savings? A decade-long investigation with international sweep, high-stakes brinkmanship and big money at its core, *Bottle of Lies* reveals how the world’s greatest public-health innovation has become one of its most astonishing swindles.

Shortlisted for the 2021 Porchlight Business Book Awards, Current Events & Public Affairs The Wall Street Journal technology columnist reveals the fascinating story behind the misleadingly simple phrase shoppers take for granted—“Arriving Today”—in this eye-opening investigation into the new rules of online commerce, transportation, and supply chain management. We are at a tipping point in retail history. While consumers are profiting from the convenience of instant gratification, rapidly advancing technologies are transforming the way goods are transported and displacing workers in ways never before seen. In *Arriving Today*, Christopher Mims goes deep, far, and wide to uncover how a single product, from creation to delivery, weaves its way from a factory on the other side of the world to our doorstep. He analyzes the evolving technologies and management strategies necessary to keep the product moving to fulfill consumers’ demand for “arriving today” gratification. Mims reveals a world where the only thing moving faster than goods in an Amazon warehouse is the rate at which an entire industry is being gutted and rebuilt by innovation and mass shifts in human labor practices. He goes behind the scenes to uncover the paradoxes in this shift—into the world’s busiest port, the cabin of an 18-wheeler, and Amazon’s automated warehouses—to explore how the promise of “arriving today” is fulfilled through a balletic dance between humans and machines. The scope of such large-scale innovation and expended energy is equal parts inspiring, enlightening, and horrifying. As he offers a glimpse of our future, Mims asks us to consider the system’s vulnerability and its resilience, and who shoulders the burden, as we hurtle toward a fully automated system—and what it will mean when we are there.

Blockchain is transforming business. What’s your strategy? Leaders of forward-thinking organizations are exploring how blockchain can transform the way they create and seek value. Whether it’s used to streamline multiparty processes, create and trade new assets, or leverage artificial intelligence and the internet of things, blockchain enables entirely new business opportunities. This is just the start. As blockchain becomes more widely adopted, it has the potential to radically change the way companies and societies operate, as transformative a paradigm shift as the launch of the internet. *The Real Business of Blockchain* is one of the first books on this transformative technology written for business leaders. Authors David Furlonger and Christophe Uzureau—both of Gartner, the world-renowned research and advisory company—will help you: Assess how blockchain will im-

pact your business Explore the value proposition that blockchain offers Make smart near- and midterm investments Position your organization in a new competitive landscape Timely, visionary, and accessible, *The Real Business of Blockchain* cuts through the hype and helps you unlock the vast capabilities of this powerful and potentially world-changing technology.

The war is over and blackouts are a thing of the past, except in the village of Melchester, where the local council has refused to sully its streets with unsightly lamps. The night is pitch black, but hardly quiet. Young lovers are rendezvousing, a police constable is helping himself to a few of his neighbor’s partridges, and a poet is going to visit his beloved, a new verse on his lips. She will never hear it, sadly, for the young man is stopped along his way – stopped forever, by the tight grip of the garrote. The local constabulary wastes no time reaching out to Scotland Yard, which sends its best man: the easygoing detective-inspector Littlejohn. In Melchester he will find unspeakable secrets – and one citizen whose soul is as dark as the village night.

This book will help you to make more money, serve more people, and increase your impact so you can change the world in your own way. Few people on earth have studied and applied sales copy in more situations, for more people, and in more businesses than Jim has. This book will teach you a skill that will pay you for the rest of your life.

Including more than 35 step-by-step recipes from the Black Sheep School of Cheesemaking Most DIY cheesemaking books are hard to follow, complicated, and confusing, and call for the use of packaged freeze-dried cultures, chemical additives, and expensive cheesemaking equipment. For though bread baking has its sourdough, brewing its lambic ales, and pickling its wild fermentation, standard Western cheesemaking practice today is decidedly unnatural. In *The Art of Natural Cheesemaking*, David Asher practices and preaches a traditional, but increasingly countercultural, way of making cheese—one that is natural and intuitive, grounded in ecological principles and biological science. This book encourages home and small-scale commercial cheesemakers to take a different approach by showing them: • How to source good milk, including raw milk; • How to keep their own bacterial starter cultures and fungal ripening cultures; • How make their own rennet—and how to make good cheese without it; • How to avoid the use of plastic equipment and chemical additives; and • How to use appropriate technologies. Introductory chapters explore and explain the basic elements of cheese: milk, cultures, rennet, salt, tools, and the cheese cave. The fourteen chapters that follow each examine a particular class of cheese, from kefir and paneer to washed-rind and alpine styles, offering specific recipes and handling advice. The techniques presented are direct and thorough, fully illustrated with hand-drawn diagrams and triptych photos that show the transformation of cheeses in a comparative and dynamic fashion. *The Art of Natural Cheesemaking* is the first cheesemaking book to take a political stance against Big Dairy and to criticize both standard industrial and artisanal cheesemaking practices. It promotes the use of ethical animal rennet and protests the use of laboratory-grown freeze-dried cultures. It also explores how GMO technology is creeping into our cheese and the steps we can take to stop it. This book sounds a clarion call to cheesemakers to adopt more natural, sustainable practices. It may well change the way we look at cheese, and how we make it ourselves.

The dramatic, larger-than-life true story behind the founding of Oculus and its quest for virtual reality, by the bestselling author of *Console Wars*. Drawing on over a hundred interviews with the key players driving this revolution, *The History of the Future* weaves together a rich, cinematic narrative that captures the breakthroughs, breakdowns and human drama of trying to change the world. The result is a super accessible and supremely entertaining look at the birth of a game-changing new industry. From iconic books like *Neuromancer* to blockbuster films like *The Matrix*, virtual reality has long been hailed as the ultimate technology. But outside of a few research labs and military training facilities, this tantalizing vision of the future was nothing but science fiction. Until 2012, when Oculus founder Palmer Luckey—then just a rebellious teenage dreamer living alone in a camper trailer—invents a device that has the potential to change everything. With the help of a videogame legend, a serial entrepreneur and many other colorful characters, Luckey’s scrappy startup kickstarts a revolution and sets out to bring VR to the masses. As with most underdog sto-

ries, things don’t quite go according to plan. But what happens next turns out to be the ultimate entrepreneurial journey: a tale of battles won and lost, lessons learned and neverending twists and turns—including an unlikely multi-billion-dollar acquisition by Facebook’s Mark Zuckerberg, which shakes up the landscape in Silicon Valley and gives Oculus the chance to forever change our reality. Drawing on over a hundred interviews with the key players driving this revolution, *The History of the Future* weaves together a rich, cinematic narrative that captures the breakthroughs, breakdowns and human drama of trying to change the world. The result is a super accessible and supremely entertaining look at the birth of a game-changing new industry.

Kate McLeod was desperate. Her younger sister was having her first baby, her younger brother was recently married, and . . . Christmas was coming. And in the McLeod household, Christmas was everything. Every year her parents’ house looked like an assembly of angels had puked everywhere. She was talking lights and glitter, garland and plaid. EVERYWHERE. All of that Christmas spirit was topped off with the annual McLeod Holiday Party, complete with mistletoe and happy couples and . . . her lonesome single ass. Kate, the one everyone tried to set up with their friend or cousin or coworker. Kate, the oldest and pathetically unmarried sister. Kate, the sad, single San Franciscan. Well, this year she had a plan. She was going to get herself engaged. A diamond ring on her finger was the perfect way to get her family to back off. And she had just the perfect guy in mind.

How to speed up business processes, improve quality, and cut costs in any industry In factories around the world, Toyota consistently makes the highest-quality cars with the fewest defects of any competing manufacturer, while using fewer man-hours, less on-hand inventory, and half the floor space of its competitors. *The Toyota Way* is the first book for a general audience that explains the management principles and business philosophy behind Toyota’s worldwide reputation for quality and reliability. Complete with profiles of organizations that have successfully adopted Toyota’s principles, this book shows managers in every industry how to improve business processes by: Eliminating wasted time and resources Building quality into workplace systems Finding low-cost but reliable alternatives to expensive new technology Producing in small quantities Turning every employee into a qualitycontrol inspector

It’s a summer internship. Never mind that the owners are hot. Never mind that there are three of them. Never mind that they are twice her age. Never mind that they have a secret “play” room in the basement. Never mind that she’s never been more intrigued in her life. She only has three months. No matter how deeply she gets involved, she can’t stay...

A Discovery of Witches meets Twilight in this mesmerizing paranormal romance... Naomi Feldman has never understood the strange energy that hums beneath her senses. But when she comes across an ancient artifact that seems to beckon to her, she may finally find the answers she’s been seeking. Alaric, a centuries-old vampire, lives a solitary life by choice. When he’s assigned to protect Naomi, long dormant emotions stir to life. Pursued by a dangerous enemy and battling their growing attraction, Naomi and Alaric follow the mystery of the artifact from the museums of Athens, the streets of London, toward a confrontation that will decide the fate of two worlds... Fans of Charlaune Harris, Deborah Harkness, and Karen Marie Moning will love the *Descendants* series, where urban fantasy and paranormal romance collide. For a limited time, grab your copy of this series bundle deal at a discount compared to purchasing the individual books.

WAKE UP AND SMELL THE SUCCESS! You already know the Starbucks story. Since 1992, its stock has risen a staggering 5,000 percent! The genius of Starbucks success lies in its ability to create personalized customer experiences, stimulate business growth, generate profits, energize employees, and secure customer loyalty—all at the same time. The Starbucks Experience contains a robust blend of home-brewed ingenuity and people-driven philosophies that have made Starbucks one of the world’s “most admired” companies, according to *Fortune* magazine. With unique access to Starbucks personnel and resources, Joseph Michelli discovered that the success of Starbucks is driven by the people who work there—the “partners”—and the special experience they create for each customer. Michelli reveals how you can follow the Starbucks way to Reach out to entire communities

Listen to individual workers and consumers Seize growth opportunities in every market Custom-design a truly satisfying experience that benefits everyone involved Filled with real-life insider stories, eye-opening anecdotes, and solid step-by-step strategies, this fascinating book takes you deep inside one of the most talked-about companies in the world today. For anyone who wants to learn from the best-and be the best-The Starbucks Experience is a rich, heady brew of unforgettable user-friendly ideas.

Come home to 59 Memory Lane with a new novel from the top Kindle and USA Today bestselling author Celia Anderson!

Spanning more than two centuries in Ireland, Castle on the Rise unites the legacy of three women who must risk mending their broken places for life, love, and the belief that even through the depths of our pain, a masterpiece of a story can emerge. When Laine Forrester travels overseas to attend her best friend's vineyard wedding, she expects to find the bride on the brink of a fairy-tale life. But after a series of unforeseen setbacks, it seems the storybook lives they'd imagined are suddenly ripping apart. With hopes of resurrecting a happy ending, Laine agrees to accompany the newlyweds to the groom's home in Ireland—never expecting she'd be the one drawn in by its wide-open moors, backroads bordering the Irish Sea, and a mysterious castle that dares to keep its secrets hidden. From the storied streets of Dublin to the shores of the Emerald Isle, Laine is drawn in to the land and its rich history. The castle ruins whisper stories of Issy—a photojournalist battling through the 1916 Easter Rising, and Maeve—the castle's lady of legend, fighting for survival through the 1798 rebellion that started it all. Praise for Castle on the Rise: “Enchanting and mesmerizing!” —PATTI CALLAHAN, New York Times bestselling author of Becoming Mrs. Lewis “Castle on the Rise perfectly showcases rising star Kristy Cambron's amazing talent! Perfect pacing, lovely prose, and an intricate plot blend together in a delightful novel I couldn't put down. Highly recommended!” —Colleen Coble, USA TODAY bestselling author of Secrets at Cedar Cabin and the Rock Harbor series “Cambron's latest is one of her best. Gripping and epic, this intricately woven tale of three generations seeking truth and justice will stay with you long after the last page.” —Rachel Hauck, New York Times bestselling author Second in the Lost Castle series (The Lost Castle, Castle on the Rise, The Painted Castle) Can be read as a stand-alone, but best if read in order Sweet romance set in three time periods: present day, World War I/Easter Rising, and late 1700s Full-length novel (over 110,000 words)

Find the right answer the first time with this useful handbook of preliminary aircraft design. Written by an engineer with close to 20 years of design experience, General Aviation Aircraft Design: Applied Methods and Procedures provides the practicing engineer with a versatile handbook that serves as the first source for finding answers to realistic aircraft design questions. The book is structured in an "equation/derivation/solved example" format for easy access to content. Readers will find it a valuable guide to topics such as sizing of horizontal and vertical tails to minimize drag, sizing of lifting surfaces to ensure proper dynamic stability, numerical performance methods, and common faults and fixes in aircraft design. In most cases, numerical examples involve actual aircraft specs. Concepts are visually depicted by a number of useful black-and-white figures, photos, and graphs (with full-color images included in the eBook only). Broad and deep in coverage, it is intended for practicing engineers, aerospace engineering students, mathematically astute amateur aircraft designers, and anyone interested in aircraft design. Organized by articles and structured in an "equation/derivation/solved example" format for easy access to the content you need Numerical examples involve actual aircraft specs Contains high-interest topics not found in other texts, including sizing of horizontal and vertical tails to minimize drag, sizing of lifting surfaces to ensure proper dynamic stability, numerical performance methods, and common faults and fixes in aircraft design Provides a unique safety-oriented design checklist based on industry experience Discusses advantages and disadvantages of using computational tools during the design process Features detailed summaries of design options detailing the pros and cons of each aerodynamic solution Includes three case studies showing applications to business jets, general aviation aircraft, and UAVs Numerous high-quality graphics clearly illustrate the book's concepts (note: images are full-color in eBook only)

Oil and Gas Pipelines and Piping Systems: Design, Construction, Management, and Inspection delivers all the critical aspects needed for oil and gas piping and pipeline condition monitoring and maintenance, along with tactics to minimize costly disruptions within operations. Broken up into two logical parts, the book begins with coverage on pipelines, including essential topics, such as material selection, designing for oil and gas central facilities, tank farms and depots, the construction and installment of transportation pipelines, pipe cleaning, and maintenance checklists. Moving over to

piping, information covers piping material selection and designing and construction of plant piping systems, with attention paid to flexibility analysis on piping stress, a must-have component for both refineries with piping and pipeline systems. Heavily illustrated and practical for engineers and managers in oil and gas today, the book supplies the oil and gas industry with a must-have reference for safe and effective pipeline and piping operations. Presents valuable perspectives on pipelines and piping operations specific to the oil and gas industry Provides all the relevant American and European codes and standards, as well as English and Metric units for easier reference Includes numerous visualizations of equipment and operations, with illustrations from various worldwide case studies and locations

How could General Electric--perhaps America's most iconic corporation--suffer such a swift and sudden fall from grace? This is the definitive history of General Electric's epic decline, as told by the two Wall Street Journal reporters who covered its fall. Since its founding in 1892, GE has been more than just a corporation. For generations, it was job security, a solidly safe investment, and an elite business education for top managers. GE electrified America, powering everything from light-bulbs to turbines, and became fully integrated into the American societal mindset as few companies ever had. And after two decades of leadership under legendary CEO Jack Welch, GE entered the twenty-first century as America's most valuable corporation. Yet, fewer than two decades later, the GE of old was gone. Lights Out examines how Welch's handpicked successor, Jeff Immelt, tried to fix flaws in Welch's profit machine, while stumbling headlong into mistakes of his own. In the end, GE's traditional win-at-all-costs driven culture seemed to lose its direction, which ultimately caused the company's decline on both a personal and organizational scale. Lights Out details how one of America's all-time great companies has been reduced to a cautionary tale for our times.

How to Lose a Guy in Ten Days meets Accidentally on Purpose by Jill Shalvis in this head-over-heels romantic comedy.

One of the most crucial changes in North American life, Lyle E. Schaller explains, has been the shift from small to large institutions. Sixty years ago one-teacher, one-room schoolhouses still abounded, and the average number of students in all American schools was one hundred. Now new construction on elementary schools is often for facilities that will accommodate more than twelve hundred students, and average school size is over six hundred. Similar changes have happened in several other branches of American life. These changes, Schaller contends, mean that the rules have changed for everyone involved in organizational life. Very large churches—megachurches—will increasingly come to embody the new rule-book for congregations. Extending their mission far beyond a single local neighborhood, they will draw large numbers of visitors, helping them move progressively from skeptics or seekers to believers to learners to disciples to apostles. The Very Large Church was written for those congregational leaders, both volunteer and paid staff, who recognize that their old rule-book is obsolete and who are eager to learn how to participate effectively in the very large church in a context that is defined by the culture, the societal context, clearly defined expectations, a theological belief system, a passion for evangelism, a high level of competence, creativity, innovation, and a new and different set of rules, rather than by local traditions, geographical boundaries, or yesterday's stereotypes. Key Features: • Focuses on issues in organization life—Schaller's strong suit • Addresses a tendency that is growing today Key Benefits: • Places the shift to large churches within the context of a cultural shift from small to large institutions • Demonstrates how and why the old rule-book for organizational structure must change • Helps church leaders understand how to make the transition to the megachurch culture while retaining Christian integrity

To Mr. Tate Howard, You are quite possibly the most infuriating, annoying and grumpy man I've ever met in my life. I know you think that you're God's gift to women, but I have a secret to let you in on: you're not. You're God's gift to yourself. Get over your wanna-be cool surfer self and grow up. I thought it was time that someone addressed your big head and told you straight to your face that you're not all that. Just because you have an Ivy league education doesn't mean you're the smartest man in the world. In fact, I'm not even sure if you would have gotten in if you didn't have rich parents. Yes, I went there. Every woman doesn't want to sleep with you and I'm sure you're not even good in bed. And I'm someone that would know. From, Your Secret Not Admirer

The sparkling Christmas novel from the Sunday Times bestselling author Heidi Swain! Will love bloom this winter? Freya Fuller is living her dream, working as a live-in gardener on a beautiful Suffolk estate. But when the owner dies, Freya finds herself forced out of her job and her home with nowhere to go. However, with luck on her side, she's soon moving to Nightingale Square and

helping to create a beautiful winter garden that will be open to the public in time for Christmas. There's a warm welcome from all in Nightingale Square, except from local artist Finn. No matter how hard the pair try, they just can't get along, and working together to bring the winter garden to life quickly becomes a struggle for them both. Will Freya and Finn be able to put their differences aside in time for Christmas? Or will the arrival of a face from Freya's past send them all spiralling? The Winter Garden is the perfect read this Christmas, promising snowfall, warm fires and breath-taking seasonal romance. Perfect for fans of Carole Matthews, Cathy Bramley and Sarah Morgan. Praise for HEIDI SWAIN: 'The queen of feel-good' Woman & Home 'Full of Heidi's trademark gentle charm. Lock the door, pour some mulled wine and settle into this wonderful Christmas treat!' Milly Johnson 'More Christmassy than a week in Lapland - we loved it!' heat 'Sprinkled with Christmas sparkle' Trisha Ashley 'Give yourself a Christmas treat and curl up with this magical book!' Sue Moorcroft, author of The Little Village Christmas 'A real Christmas cracker of a read!' Penny Parkes, author of Practice Makes Perfect 'Cosy, Christmassy and deeply satisfying! Another wonderful read!' Mandy Baggot, author of One Christmas Kiss in Notting Hill

The Bad Boy Series Collection I've been in love with Hunter Saint my entire life. He was my first love and the one I could never forget. Then Fate intervened and we became enemies. Now, I must go to Hunter on my hands and knees to beg him to save my brother's life. I'll pay any price to save him. I'll do anything Hunter wants. Anything... The Bad Boy Series by S. E. Lund's is a sexy new novella series, featuring a bad boy with a heart of gold and a heroine who can't get him out of her life or her heart. When Fate forces them back together again, can they deny what has long simmered between them?

“This heartfelt, witty addition to women's fiction will appeal to fans of Elizabeth Berg and Anna Quindlen.” (Booklist) Georgia Waltz has things many people only dream of: a plush Manhattan apartment overlooking Central Park, a Hamptons beach house, valuable jewels and art, two bright daughters, and a husband she adores, even after decades of marriage. It's only when Ben suddenly drops dead from a massive coronary while training for the New York City Marathon that Georgia discovers her husband—a successful lawyer—has left them nearly penniless. Their wonderland was built on lies. As the family attorney scours emptied bank accounts, Georgia must not only look for a way to support her family, she needs to face the revelation that Ben was not the perfect husband he appeared to be, just as her daughters—now ensconced back at home with secrets of their own—have to accept that they may not be returning to their lives in Paris and at Stanford subsidized by the Bank of Mom and Dad. As she uncovers hidden resilience, Georgia's sudden midlife shift forces her to consider who she is and what she truly values. That Georgia may also find new love in the land of Spanx and stretch marks surprises everyone—most of all, her. Sally Koslow's fourth novel is deftly told through the alternating viewpoints of her remarkable female protagonists as they plumb for the grit required to reinvent their lives. Inspiring, funny, and deeply satisfying, The Widow Waltz explores in a profound way the bonds between mothers and daughters, belligerent siblings, skittish lovers, and bitter rivals as they discover the power of forgiveness, and healing, all while asking, “What is family, really?”

Since before the invention of photography, the female form has been used in art and various forms of entertainment because, after all, scantily clad women attract attention. Sex Sells takes a look at women in photos and on film. The book contains no nudity, but is intended for adults and mature young people. From piquant hand-colored "naughty" pictures to biographies of photographers, strippers, pinup girls and movie stars, this lavishly illustrated work will enlighten, amuse and entertain you.

Zora Arkus-Duntov: The Legend Behind Corvette tells the story of how a gifted engineer brought up by Russian Revolutionary parents became the guiding force behind the legendary American sports car, and in the process attained the elite status of American legend himself. Author Jerry Burton, founding editor and current editorial director of Corvette Quarterly, has worked with many of Zora's friends and colleagues, as well as his widow Elfi, to write the first major biography of Zora Arkus-Duntov. Burton has illustrated his book with hundreds of unpublished photos, blueprints, and archival documents. This book puts Duntov in the perspective needed to understand his achievements as a Russian-Jewish immigrant fighting to make his mark at General Motors.

Fire in the Andes is a trenchant comparative analysis of why the U.S. drug wars in Bolivia and Peru are failing. While frequent anti-drug battles are won, a flawed policy analysis and strategy have led to strategic foreign policy defeat in the region. This book fills an important gap in our in-depth knowledge of U.S. foreign policy and its application in the drug wars of the high Andes region of South America. Written from the perspective of a former active participant in the U.S. anti-drug pol-

icy formulation and implementation efforts, the study uses an in-depth comparative approach to evaluate the effectiveness of the U.S. anti-drug foreign policy in Bolivia and Peru which currently comprise the primary focus of the Clinton Administration's counter-drug efforts to combat narco-trafficking at the source in Latin America today.

The Craft and Science of Coffee follows the coffee plant from its origins in East Africa to its current role as a global product that influences millions of lives through sustainable development, economics, and consumer desire. For most, coffee is a beloved beverage. However, for some it is also an object of scientific study, and for others it is approached as a craft, both building on skills and experience. By combining the research and insights of the scientific community and expertise of the crafts people, this unique book brings readers into a sustained and inclusive conversation, one where academic and industrial thought leaders, coffee farmers, and baristas are quoted, each informing and enriching each other. This unusual approach guides the reader on a journey from coffee farmer to roaster, market analyst to barista, in a style that is both rigorous and experience based, universally relevant and personally engaging. From on-farming processes to consumer benefits, the reader is given a deeper appreciation and understanding of coffee's complexity and is invited to form their own educated opinions on the ever-changing situation, including potential routes to further shape the coffee future in a responsible manner. Presents a novel synthesis of coffee research and real-world experience that aids understanding, appreciation, and potential action. Includes contributions from a multitude of experts who address complex subjects with a conversational approach. Provides expert discourse on the coffee value chain, from agricultural and production practices, sustainability, post-harvest processing, and quality aspects to the economic analysis of the consumer value proposition. Engages with the key challenges of future coffee production and potential solutions.

Discover insider secrets of how America's transportation system is designed, funded, and built – and how to make it work for your community In *Confessions of a Recovering Engineer: Transportation for a Strong Town*, renowned speaker and author of *Strong Towns* Charles L. Marohn Jr. delivers an accessible and engaging exploration of America's transportation system, laying bare the reasons why it no longer works as it once did, and how to modernize transportation to better serve local communities. You'll discover real-world examples of poor design choices and how those choices have dramatic and tragic effects on the lives of the people who use them. You'll also find case studies and examples of design improvements that have revitalized communities and improved safety. This important book shows you: The values of the transportation professions, how they are applied in the design process, and how those priorities differ from those of the public. How the standard approach to transportation ensures the maximum amount of traffic congestion possible is created each day, and how to fight that congestion on a budget. Bottom-up techniques for spending less and getting higher returns on transportation projects, all while improving quality of life for residents. Perfect for anyone interested in why transportation systems work – and fail to work – the way they do, *Confessions of a Recovering Engineer* is a fascinating insider's peek behind the scenes of America's transportation systems.

Start a Business—We'll Show You How. Entrepreneur magazine's Startup series presents everything you need to know about starting and running more than 55 of today's hottest businesses. As a successful import/export agent, you can net a healthy six-figure income by matching buyers and sellers from around the globe, right from your own home. This book is loaded with valuable insights and practical advice for tapping into highly lucrative global markets. You'll learn every aspect of the startup process, including: Choosing the most profitable goods to buy and sell Setting up and maintaining a trade route Using the internet to simplify your transactions How the government can help you find products and customers Essential trade law information to keep your business in compliance How to choose a customs broker The latest government policies Proven methods for finding contacts in the United States and abroad Plus, you'll gain the tricks of the trade from successful importers/exporters and hundreds of valuable resources help you become a player in the lucrative world of international exchange.

It's a rockin' country Christmas in this 4th installment of Brown's country music inspired series! Back at the hottest little beer joint west of the Mississippi, a Honky Tonk Christmas is one sizzling holiday romance. Sharlene Waverly comes to Texas to finish her mystery novel come hell or high water. Inspired by the romantic success of the previous bar owners, Sharlene decides instead to write a romance novel as hot as the scorching West Texas sun. Art starts to imitate life when Sharlene meets the ruggedly handsome cowboy, Holt Jackson, the living embodiment of a romance hunk. Will the love-charmed Honky Tonk bring together these two confused hearts in time for them to kiss under the mistletoe?

A "meticulously researched" (The New York Times Book Review) examination of energy transitions over time and an exploration of the current challenges presented by global warming, a surging world population, and renewable energy—from Pulitzer Prize- and National Book Award-winning author Richard Rhodes. People have lived and died, businesses have prospered and failed, and nations have risen to world power and declined, all over energy challenges. Through an unforgettable cast of characters, Pulitzer Prize-winning author Richard Rhodes explains how wood gave way to coal and coal made room for oil, as we now turn to natural gas, nuclear power, and renewable energy. "Entertaining and informative...a powerful look at the importance of science" (NPR.org), Rhodes looks back on five centuries of progress, through such influential figures as Queen Elizabeth I, King James I, Benjamin Franklin, Herman Melville, John D. Rockefeller, and Henry Ford. In his "magisterial history...a tour de force of popular science" (Kirkus Reviews, starred review), Rhodes shows how breakthroughs in energy production occurred; from animal and waterpower to the steam engine, from internal-combustion to the electric motor. He looks at the current energy landscape, with a focus on how wind energy is competing for dominance with cast supplies of coal and natural gas. He also addresses the specter of global warming, and a population hurtling towards ten billion by 2100. Human beings have confronted the problem of how to draw energy from raw material since the beginning of time. Each invention, each discovery, each adaptation brought further challenges, and through such transformations, we arrived at where we are today. "A beautifully written, often inspiring saga of ingenuity and progress...Energy brings facts, context, and clarity to a key, often contentious subject" (Booklist, starred review).

It took all of thirty seconds for two shots to bring the world of Margaret Tabaaha crashing down around her. After losing her husband in Afghanistan during the first year of Operation Enduring Freedom, her two sons were all she had left. Now they had been taken from her violently, deliberately, plunging her into a whiskey bottle and stripping away her reason for living. When Arthur Nakai receives a call from his first love, Margaret, her voice pleading for his help, it comes as he is attending a wake for one of the men he considered a brother from his days in the Marines 6th LAR Wolf Pack Battalion. Feeling a deep and responsible obligation to help her, Arthur soon finds himself involved in the multi-billion-dollar world of the oil and gas industry and coming face-to-face with an old adversary, Elias Dayton. Their paths had crossed when Arthur was a member of the Shadow Wolves, an elite tactical unit within US Customs and Border Protection. Now Dayton runs Patriot Security, a Blackwater-type firm that keeps the oil rigs, gas wells, and man camps secure from the Water Protectors, protesters pushing to stop the fracking and poisoning of Native lands. As Arthur works through the case from his end, Navajo police chief Jake Bilagody tackles it from another angle, looking into the strained relationship between the oil company and the Navajo people, all while searching for a missing Navajo man that may have become an unwilling piece on the reservation checkerboard. But when Arthur learns the identity of the boys' killer, he struggles to make sense of it. Because if the clues are right, he will be forced to make a decision that will haunt him for the rest of his life.

Jason is a cynical rich playboy. He doesn't take life seriously, He doesn't believe in settling down. Eileen's thirtieth birthday is almost here. But as always she's her parent's afterthought. Her family is too busy planning a shotgun wedding for her older sister—and she has to help. It's just another year where she's overlooked. But the best man is smoking hot and actually notices her and makes her feel special. Jason doesn't believe in commitment, but Eileen intrigues him. She's not the kind of girl he usually hooks up with. She doesn't even fall for his charm. He's made it his task to con-

vince her that he's not the shallow man she thinks he is. But can Jason give up his playboy lifestyle to become what Eileen needs?

Eighteen-year-old Astrid Bjorklund has always dreamed of becoming a doctor. She had intended to study medicine in Chicago or Grand Forks, but when a disaster wiped out a major portion of her family's income, Astrid stayed home instead, receiving hands-on training from Dr. Elizabeth. Joshua Landsverk left Blessing two years ago, but he's never forgotten Astrid. Returning to town, he seeks to court her. Astrid is attracted to him, and when the opportunity unexpectedly opens for her to go to Chicago for medical training, she finds it difficult to leave. Love blossoms through their letters, but upon arriving back home, she makes a heartbreaking discovery. Will she have to give up love to pursue her dream?

To The Rude Guy in Apartment Five, I'm glad you're happy to have moved into a new apartment, but no: I do not want to have a beer with you. I do not want to have a nude sleepover. I do not want to make you breakfast, lunch or dinner, no matter how many lap dances you promise to give me. I do not need you to serenade me through the walls at 1am. And no, I have no interest in letting you take me on a date. Sincerely, Magnolia Allen P.S. And no, I do not want to know how many accents you can growl in during intimate moments. How is that even a thing? P. P. S. Also, you will never find me standing naked in your living room ever again, so please stop leaving lingerie packages on my welcome mat.

The instant New York Times bestseller, now available in paperback and featuring a new afterword from the author—the insider's guide to the Facebook/Cambridge Analytica scandal, the inner workings of the tech world, and who really runs Silicon Valley "Incisive.... The most fun business book I have read this year.... Clearly there will be people who hate this book — which is probably one of the things that makes it such a great read." — Andrew Ross Sorkin, New York Times Imagine a chimpanzee rampaging through a datacenter powering everything from Google to Facebook. Infrastructure engineers use a software version of this "chaos monkey" to test online services' robustness—their ability to survive random failure and correct mistakes before they actually occur. Tech entrepreneurs are society's chaos monkeys. One of Silicon Valley's most audacious chaos monkeys is Antonio García Martínez. After stints on Wall Street and as CEO of his own startup, García Martínez joined Facebook's nascent advertising team. Forced out in the wake of an internal product war over the future of the company's monetization strategy, García Martínez eventually landed at rival Twitter. In *Chaos Monkeys*, this gleeful contrarian unravels the chaotic evolution of social media and online marketing and reveals how it is invading our lives and shaping our future.

Miss Julia faces a double dose of trouble-this time right under her own roof. Miss Julia's iron will and kind heart have assured her a spot among the most beloved characters of Southern literature. In her latest adventure, Miss Julia whisks Hazel Marie off to the doctor when the latter admits she's been feeling poorly. The news floors them both: Hazel Marie is pregnant with twins. Unfortunately, she's also just sent her beau, Mr. Pickens, packing. Miss Julia needs a plan-and fast. So when Sam's house is robbed, Miss Julia declares that only J. D. Pickens, P.I., can get his things back. Playing Cupid and solving the crime might seem like a tall order but readers everywhere know that Miss Julia always delivers the goods.

Love can be blinding and by the time the truth shines through, it's too late to escape. Fame.Fortune.-Success.Is that too much to ask?All I need is to catch a break. To snag the attention of someone important. Someone who can help make my career everything I want it to be.Joseph was that man. Until the night the lights went out and I left with someone else. Someone who stole my breath and made me want for things I'd never considered before. I should have known better than to trust a stranger. Especially one of his stature and class. Money means power and power means control.Over my heart.My career.My entire life.My dreams died the moment I agreed to his terms and a new chapter in my life began. I was blinded by my love for him and thought nothing would ever change the way I felt.Then I uncovered the truth about him. About the kind of man he really was and the secrets he paid good money to keep hidden from everyone.Now I'm trapped, with no way out. Book 1 of 2 in the Storm Series.